PRODUCT DATA SHEET A2 v3.01

# FILTER ELEMENT – A<sup>2</sup>

**Series: AF Series** 

(Adsorption – Activated carbon + Particulate)

# **DESCRIPTION**

New  $A^2$  two stage filter elements have been specifically developed for high efficient removal of oil vapours and odours from compressed air<sup>(1)</sup>. In first stage activated carbon pellets removes specified substances from the air and in second stage depth fiber filter media intercepts all activated carbon dust particles.  $A^2$  filter elements are also ideal for breathing air applications. It is essential that coalescing filter element is installed as prefilter to  $A^2$  grade filter.



# FILTER ELEMENT RATING ACCORDING TO ISO 8573-1

Oil class	water class	Solid particles class
0/1	/	1*
Validated according to ISO12500-2 and ISO12500-3		
* Valid if "S" filter cartridge is installed unstream		

# **TECHNICAL SPECIFICATION**

Operating temperature	1,5 - 45 °C / 35 - 113 °F
Operating pressure	0 - 16 barg / 0 - 232 psi
Differential pressure (dry)	/
Differential pressure (wet)	1
Particle retention (nominal)	99,9999% (0,1 μm)
Particle retention rate ISO <sup>(3)</sup>	99,98%
Residual oil content (nominal)	< 0,005 mg/m <sup>3</sup>
Flow Direction	INSIDE to OUTSIDE
Capacity (ISO12500-2) <sup>(5)</sup>	35 min

<sup>(3)</sup> Tested according to ISO12500-3, 1bar(a), nominal flow, 06050 M, Most penetrating particle size MPPS 0,3mm (5) Tested according to ISO12500-2, 06050 A, tested with n-Hexane, test concentration 100mg/kg, 80% Saturation

**MATERIALS** 

Filter media	Borosilicate micro fibers
Protection media	Polyester fleece
Drainage media	Polyester based polyurethane
Adsorption media	Activated carbon granulate
Support (inner-outer)	Stainless steel 1.4301
Bonding	Polyurethane
Endcaps	PA6 with 30% glass fibers
Sealing	NBR
Chamber	Acryl



<sup>&</sup>lt;sup>(1)</sup>For any other technical gas please contact us or your local dealer

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# **SIZES**

Model	Diameter	Height	Flow Capacity	Flow Capacity	Activated	Fits into filter
wiodei	[mm]	[mm]	[Nm³/h]	[scfm]	carbon [g]	housing
07050 A <sup>2</sup>	51	70	78	46	20	AF 0076
14050 A <sup>2</sup>	51	140	120	70	75	AF 0106
12075 A <sup>2</sup>	75	125	198	116	85	AF 0186
22075 A <sup>2</sup>	75	225	335	197	240	AF 0306
32075 A <sup>2</sup>	75	325	510	300	410	AF 0476
50075 A <sup>2</sup>	75	505	780	459	730	AF 0706

# **DIFFERENTIAL PRESSURE [mbar] AT % OF NOMINAL FLOW**

Model	25%	50%	75%	100%
07050 A <sup>2</sup>	20	40	60	80
14050 A <sup>2</sup>	28	55	83	110
12075 A <sup>2</sup>	30	60	90	120
22075 A <sup>2</sup>	105	210	315	420*
32075 A <sup>2</sup>	183	365*	548*	730*
50075 A <sup>2</sup>	343	685*	1028*	1400*

To reach required pressure drop reduce the flow.

#### **IMPORTANT**

- Differential pressure should never exceed 1500mbar, otherwise filter element can be damaged.
- If filter housing is equipped with differential pressure gauge check maximum allowable differential pressure of the gauge.
- If tie-rod is used to fix the element into filter housing max differential pressure must not exceed 350mbar.

#### **CORRECTION FACTORS**

To calculate the correct capacity of a given filter based on actual operating conditions, multiply the nominal flow capacity by the appropriate correction factor(s). CORRECTED CAPACITY = NOMINAL FLOW CAPACITY x  $C_{OP}$ 

# **OPERATING PRESSURE**

[bar]	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
[psi]	29	44	58	72	87	100	115	130	145	160	174	189	203	218	232
$C_OP$	0,38	0,5	0,63	0,75	0,88	1	1,13	1,25	1,38	1,50	1,63	1,75	1,88	2,00	2,13

# **MAINTENANCE**

Replace filter element at least every 6 months or sooner if it is required for specific application.

# INFORMATION IN THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE



Our quality management system is certified by BUREAU VERITAS in conformity with ISO 9001:2015

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<sup>\*</sup>It is strongly recommended to reduce the flow so that pressure drop is below 350mbar