

Pressure Gauge Sealing Washers Model 910.17

WIKA Data Sheet AC 09.08

Applications

For pressure gauges on valves

Special Features

Optimal tightness in toward meter-reading position



Sealing ring for thread G 1/4

Description

Problem

As is generally known, the use of flat sealing washers of soft or nonferrous metals for pressure gauges, valves and other fittings is often problematic. The screwed connections have to be tight, and simultaneously the parts that are to be connected have to be in a specific position to each other.

The problem is that either the pressure gauge or valve does not have the desired reading or operation position, or is not in the ideal position to seal effectively.

Consequently, it becomes necessary to unscrew and replace flat sealing washers by washers with different thicknesses several times, until the desired sealing quality is achieved.

WIKA Solution

With the WIKA sealing ring it is possible to orientate the pressure gauge to the desired position by turning up to a full turn after sealing has been made with approximately ½ turn after contact with the sealing ring.

Due to its slightly different form and the higher strength of its material, the WIKA stainless steel (CrNi) sealing add-ring allows for the achievement of an excellent sealing quality after only a slight turn, but only approx. ½ further turn is possible for orientation in this material.

Available are two versions:

Form 1:

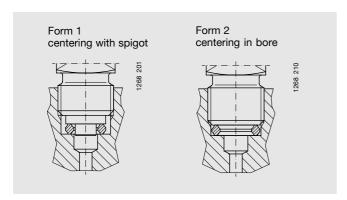
For self-centering by centering spigot in accordance with EN 837-1.

Form 2:

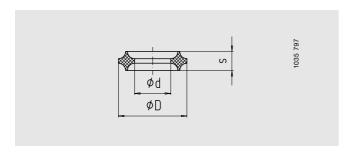
For centering in the bore hole, intended for pressure gauge connectors not featuring a spigot or sealing shoulder.



Mounting examples



Dimensions



Design	Thread size	Material	Dimension D +0,2	ons in mm d – 0,2	s	Form	Product no.
			D +0,2	u – 0,2	.		
	G 1/8	Cu	8 + 0,1	4.1 + 0.1	2.7	1	9090789
	G ¼, M 12 x 1.5	Al	9.3	5.4	3.2	1	9090797
	G ¼, M 12 x 1.5	Cu	9.3	5.4	3.2	1	9090800
	G ¼, M 12 x 1.5	1.4571	9.3	5.4	3.2	1	9092161
	G 3/4, G 1/2, M 20 x 1.5	Cu	14.8	8	4.2	1	9090819
	G 3/4, G 1/2, M 20 x 1.5	1.4571	14.8	8	4.2	1	9092099
	G 1/4	Al	11	5.5	3.2	2	9092269
	G 1/4	Cu	11	5.5	3.2	2	9092277
	M 12 x 1.5	Cu	9.8	5.5	3.2	2	9092285
	G ½	Cu	18.2	11	4.2	2	9092293

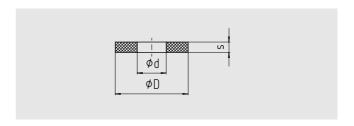
Sealing washers per EN 837-1 (and similar design)

These sealing washers are intended to seal connections of pressure gauges and suitable pipe fittings. The dimensions of the sealing washers comply with the standard EN 837-1 for connections. Available are washers of copper (Cu), nickel (Ni), asbestos-free material Novapress 300 (NP uni) and PTFE.

The PTFE washer with a thickness of 0.5 mm is primarily intended to suit diaphragm gauges with threaded connections, the wetted parts of which are protected against aggressive media by a PTFE lining. With metal washers there is a risk of the PTFE lining being damaged.

The PTFE washer with a thickness of 2.0 mm is mainly intended to suit pressure gauges and chemical seals used for the food industry, where in general the wetted parts are of stainless steel (CrNi).

Dimensions

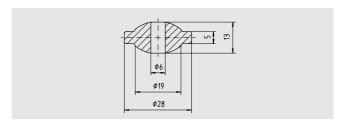


Design	Thread size	Mate- rial	Dimer D	sions ir d	n mm S	Product no.
	G ½ *) G ½ *) G ½ *) G ½	Cu NP uni Cu NP uni	9.5 9.5 17.5 17.5	5.2 5.2 6.2 6.2	1.5 1.5 2 2.5	9091424 9091432 9091440 9091459
	G ½ *) G ¼	Ni PTFE	17.5 9.5	6.2 5.2	2 0.5	9091467 9092080
	G ½ G ½	PTFE PTFE	17.5 17.5	6.2 7	0.5 2	9091173 9091505

^{*)} per EN 837-1

Special sealing rings

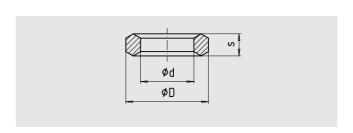
To fit pressure gauges with lens-seal-type connector G % B (e.g. in combination with flange No. 9091165 as per Data Sheet AM 09.05) a lens-type sealing ring as per EN 837-1 is available.



Design	Thread Size	Material	Dimen- sions	Product no.
Lenstype	G ¾	St	EN 837-1	9091483

Double-edge type bulkhead sealing rings

These sealing rings are included for replacement purposes and intended for flareless tube fittings and bulkhead fittings where the seal is made underneath the spanner hexagon of the fitting. Normally, appropriate sealing rings are originally supplied with the fitting.



Design	Thread	Mate-	Dimer	isions i	n mm	Product
	Size	rial	D	d	S	no.
	G 1/4 G 1/2 G 1/2	St St 1.4571	11.3 18.5 18.5	6 12 12	4,5 5	9092234 9092242 9092250

Ordering Information

To order the described products the 7-digit product no. is sufficient / Optional extras required

pecifications and dimensions given in this leaflet represent the state of engineering at the time of printing. Modifications may take place and materials specified may be replaced by others without prior notice.

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