

**AIRBEST** 









### **Specifications**

Max.vacuum level	-85kPa
Max.vacuum flow rate	220I/m
Air supply pressure	4-6bar Max.7bar
7 III Galphy processio	1 010 011 11100 111 10 011
Air supply pressure(opt)	4.5bar
Air supply type	Dry compressed air
All supply type	Dry compressed all
Working temperature	-20°C to +80°C
Noise level	50-68dBA
	•

### **Features**

- ☆ These pumps are compact and low weight design. Because the pumps are too small they can be mounted locally to the vacuum requirement even directly onto the back of suction cups if required.
- ☆ They use a Multi Stage Ejector principal for generating the vacuum, provide large capacity vacuum flow combined with high grade plastic, making the pumps resilient to most hazardous vapours
- ☆ The pump can have seal materials options of Viton<sup>®</sup> & EPDM for corrosive and acidic applications.

### How to Order

### ABM5 - B - V

① Model-Capacity equivalent to electricity motor pump size

ABM5	0.05kW
ABM10	0.10kW
ABM20	0.20kW
ABM30	0.30kW

#### 2 Air Supply, Vacuum, Exhaust Port

	Air Supply	Vacuum	Exhaust	
А	M5-Φ6	G1/8"	Internal silencer	
NA	M5-Φ6	NPSF1/8"	Internal silencer	
В	G1/8"	G3/8"	Internal silencer	
BA	G1/8"	G3/8"	Internal silencer	
DA	G 1/6	G3/6	connection plate-AL	
NB	NPSF1/8"	NPSF3/8"	Internal silencer	
NBA	NIDOE1/O	NDCE2/0"	Internal silencer	
NBA	NPSF1/8"	NPSF3/8"	connection plate-AL	
С	G1/8"	G3/8"	External silencer	
NC	NPSF1/8"	NPSF3/8"	External silencer	

Standard pump model

ABM5-A, NA, B, BA, NB, NBA, C, NC ABM10-A, NA, B, BA, NB, NBA, C, NC ABM20-B, BA, NB, NBA, C, NC ABM30-B, BA, NB, NBA, C, NC ABM20-B, BA, NB, NBA, C, NC ABM30-B, BA, NB, NBA, NB, NBA,

#### 3 Sealing

No mark	Standard (NBR)
V	VITON
E	EPOM



### **Technical Parameters**

Model	Max.vacuum level	Max.vacuum flow	Air consumption	Noise level	Min tub	e innerΦ(wit	hin 2m)
Wodel	(-kPa)	(I/min)	(I/min)	(dBA)	Air supply	Vacuum	Exhaust
ABM5		37	12-20	50-65	>2	>5	>8
ABM10	85	75	28-42	55-68	>2	>8	>10
ABM20	00	150	55-85	60-68	>4	>10	>12
ABM30		220	87-125	60-68	>6	>12	>15

Remarks: type weight= ABM5-A (B,BA,NBA,C,NC)

:32.5g (38g,58g,58g,38g,38g)

ABM10-A (B,BA,NBA,C,NC)

:32g (37.5g,57.5g,57.5g,37.5g,37.5g)

ABM20-B (BA,NB,NBA,C,NC)

:50g (70g,70g,70g,50g,50g)

ABM30-B (BA,NB,NBA,C,NC)

:62.5g (82.5g,82.5g,82.5g,62.5g,62.5g)

## Vacuum flow(I/min)at different vacuum levels(-kPa)

Model -kPa	Air supply pressure	0	10	20	30	40	50	60	70	80	Max.vacuum level	
ABM5		35	20.5	12	10.5	8.5	6.5	4.5	2.5	0.8		
ABM10	4.5bar	70	40.5	25	21	18	14	9.5	5	1.3	3	
ABM20	4.3081	141	77	45	39.5	29.5	25	17.5	12	3	-85kPa	
ABM30		175	105	70	63	53	40	26	14	6.5		

Model -kPa	Air supply pressure	0	10	20	30	40	50	60	70	80	Max.vacuum level	
ABM5		37	25	15.5	12	8	6	4	2.7	0.6		
ABM10	6bar	75	55	27	20	18	12	9	5	2	051-D-	
ABM20	opai	150	100	55	38	30	24	16	11	3.2	85kPa	
ABM30		220	150	81	65	50	38	27	18	5	l	

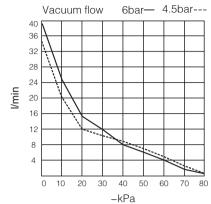
# Evacuation time(s/l)to reach different vacuum levels(-kPa)

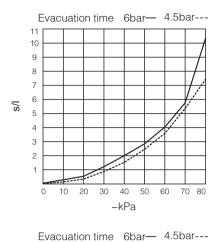
Model -kPa	Air supply pressure	10	20	30	40	50	60	70	80
ABM5		0.11	0.42	0.95	1.66	2.5	3.65	5.25	7.89
ABM10	4.5bar	0.08	0.2	0.44	0.8	1.24	1.8	2.55	3.8
ABM20	4.5Dai	0.04	0.12	0.23	0.41	0.65	0.93	1.33	2.03
ABM30		0.03	0.09	0.16	0.27	0.43	0.66	0.95	1.43

Model -kPa	Air supply pressure	10	20	30	40	50	60	70	80
ABM5		0.13	0.51	1.15	1.93	2.87	4.09	5.84	10.46
ABM10	6bar	0.029	0.23	0.53	0.92	1.37	1.95	2.77	4.62
ABM20	bbai	0.023	0.15	0.28	0.46	0.71	1.02	1.48	2.55
ABM30		0.015	0.077	0.138	0.308	0.49	0.69	1.02	1.75

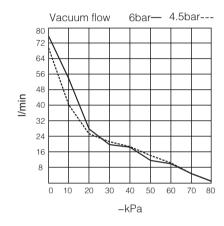
· ABM5

**AIRBEST** 





· ABM10





0

2.7

2.4

2.1

1.8

1.2

0.9

0.6

0 10

s/l 1.5 10 20 30 40

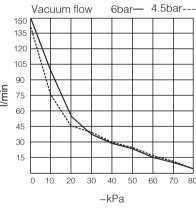
-kPa

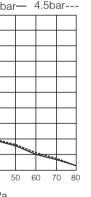
Evacuation time 6bar— 4.5bar---

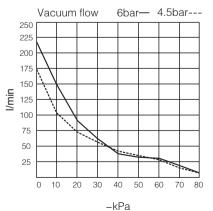
50 60 70

50 60

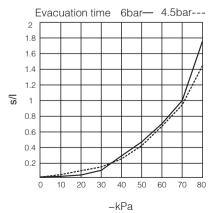
· ABM20











20

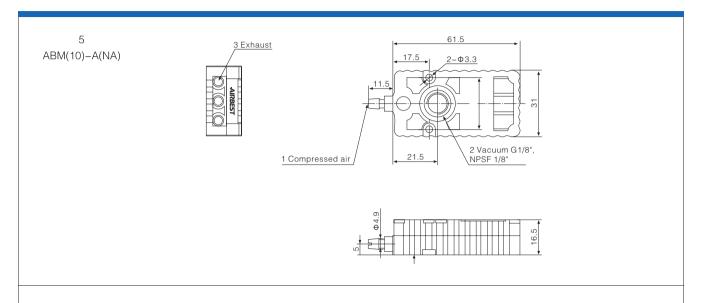
30 40

-kPa

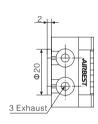
· ABM30

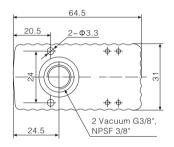


# Dimensions (mm)

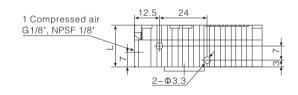


5 B
ABM(10)-(BA)
20 NB
30 NBA

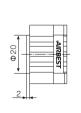


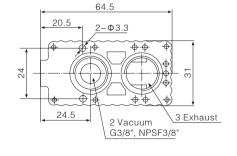


Model	L(mm)
ABM5	20.5
ABM10	20.5
ABM20	27.5
ABM30	35

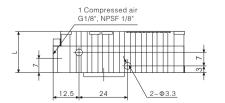


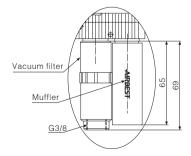
5 ABM(10)-C(NC) 20 30





Model	L(mm)
ABM5	20.5
ABM10	20.5
ABM20	27.5
ABM30	35





AM

AL

ΑН

AM Combined type

AL Combined type AH Combined type

AZL112

AZL212

ACP

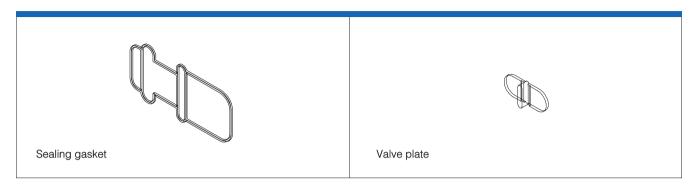
**ACPF** 

ACV AZH

AZU

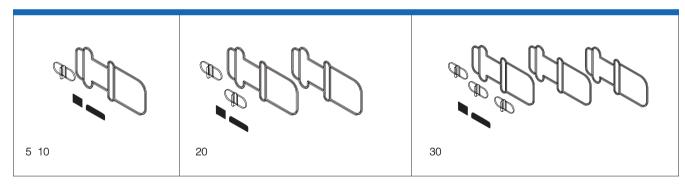
# How to order(Sealing elements)

**AIRBEST** 



Specification	Sealing gasket	Valve plate
Standard(NBR)	02.0050.419	02.0050.421
VITON	02.0050.420	02.0050.422
EPDM	02.0050.465	02.0050.466

# Repair kits



Model	Ordering Code		
	NBR	VITON	EPDM
ABM5-A(B、C)	01.0005.402	01.0005.602	01.0005.802
ABM10-A(B、C)	01.0010.402	01.0010.602	01.0010.802
ABM20-B(C)	01.0020.404	01.0020.604	01.0020.804
ABM30-B(C)	01.0030.406	01.0030.606	01.0030.806